

5/15

SPLIT

DART AEROSPACE LTD	Work Order:	22590 B
Description: Lanyard Assembly	Part Number:	D2690- X
RF 01.08.24		X = <u>5</u> 25
Drawing: D2690 Rev. B+B2	Qty:	

~~RF 03.04.21~~

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O Complete X in the title block with the required length for the lanyard.	JH	05.03.02	5 (25)
2	STORES	Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve M16713 X" + 2.5" CBL-1240 Cable M 7430 M16713 Value for X is stated above in title block	SB	05/05/05	825
3	METAL	Assemble as per Dwg D2690	SB	05/05/05	725
4	QC	Inspect Level 7	JH	05/05/05	25
5	STORES	Identify and stock	CS	05/05/12	25
6	EXPEDITING	Close W/O <u>3.66</u> Cost / part: <u>3.48</u> Inspect Level 21	AP	05/05/13	25

RF 03.04.21

Rev	Date	Change	Created By	Approved
A	98.05.08	New Issue	KB	
B	99.02.09	Added Inspection Level	DM	
C	01.08.24	Removed Manufacturer Release Certification	SM	RF

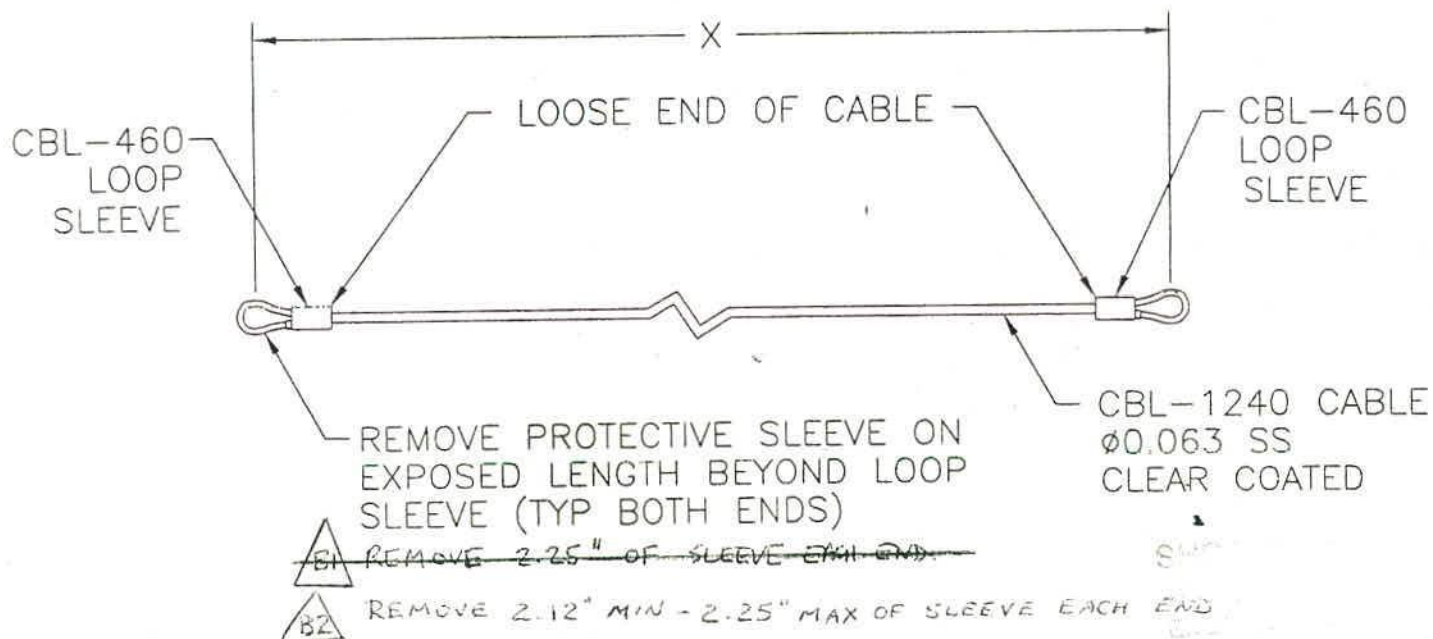
RELEASED

01.08.24



DESIGN <i>ME</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>ME</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	KE 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
T/R A374



D2690-X

X = LENGTH IN INCHES

UNCLASSIFIED
SUBJECT TO REVIEW BUT
WITHOUT NOTICE

WORK ORDER
NO. 22590

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.